

TECHNICAL BULLETIN

Supplemental Product Information

PRODUCT:	7854 4-mil Acrylic Transfer Tape
PRIMARY USE:	Engineered for bonding to TPO and PVC foam. Forms excellent bonds to a variety of substances including solid and foamed synthetic rubbers. Suitable for low energy substrates such as powder-coated surfaces.
SUBSTRATE BONDING STUDIES:	<p>All results reproduced from Adchem's database of Technical Service Reports done for individual customers, market knowledge or competitive comparisons. Results are subjective observations. Specific reports can be made available on request.</p> <p>Chloroprene Rubber (TS3929).....Excellent EVA Thermoplastic to Cold Rolled Steel (TS3990).....Excellent PET to Vinyl (TS3882).....Very Good Solid Neoprene after 72 hours (TS3884).....Very Good Polycarbonate & Polypropylene Film (TS3839).....Very Good Santoprene® 101-64 (TS3645).....Very Good Santoprene® 101-55 & 101-73 (TS3645).....Excellent Neoprene 50 & 70 Durometer (TS3787).....Excellent Nexprene® TVP EPDM/PP Compound (TS3783).....Good Santoprene® 8201-90 & 701-70 (TS3767).....Good ABS Plastic (TS3756).....Very Good TPE (TS4052).....Very Good TPO (TS3541).....Very Good Natural Leather (TS4077).....Good Neoprene Rubber to ABS (TS4069).....Very Good Neoprene Rubber (grade unspecified) (TS3998).....Good Thin Urethane Film (TS3874).....Excellent</p>
FOAM BONDING STUDIES:	<p>Armacell Ensolite® MLC Black (TS3909).....Good Armacell Ensolite® MBO (TS3909).....Very Good Armacell Ensolite® IJO (TS3909).....Very Good Armacell Ensolite® IUT (TS3909).....Good PVC Foam (TS3787).....Very Good EVA Foam to EVA Foam (TS3781).....Excellent Filter Foam to Painted Metal (TS3890).....Good Foam to EPDM (TS3865).....Good Polyethylene Foam to Hard Rubber (TS3880).....Excellent Closed Cell Elastomeric Foam (TS3808).....Excellent Rigid Cellular Foam (TS3817).....Very Good</p>

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